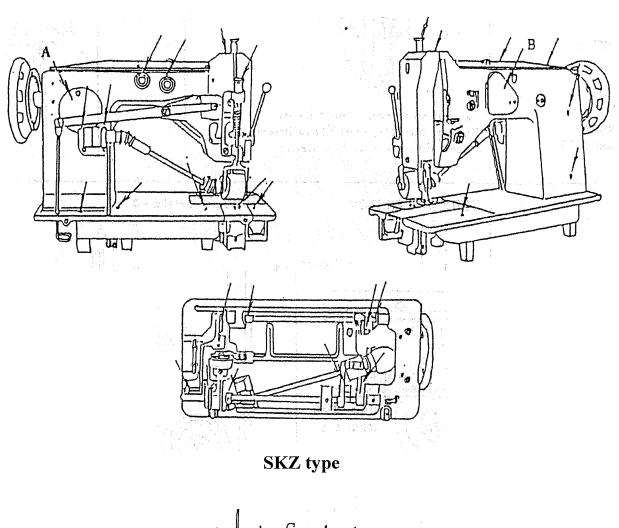


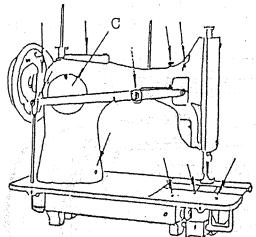
MODEL SKZ-6, SKZ-6R

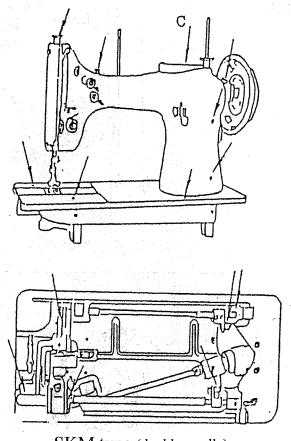
INSTRUCTION MANUAL

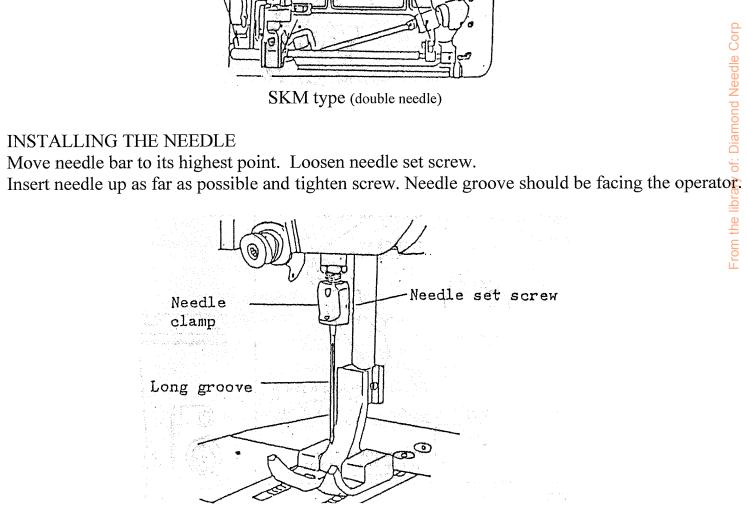
LUBRICATION

With all new machines and those that have been idle for a great length of time, you must make sure that all the necessary points indicated by the arrows in the illustrations below are fully lubricated. Use white spindle oil before any kind of operation or test run. Lubricate the machine at least twice daily or more if machine is subjected to heavy use.





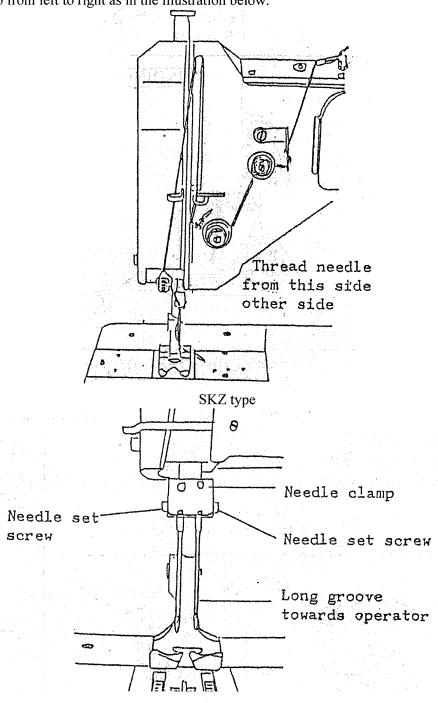




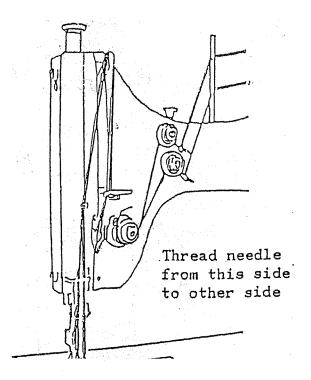
Model SKZ-6

THREADING THE NEEDLE

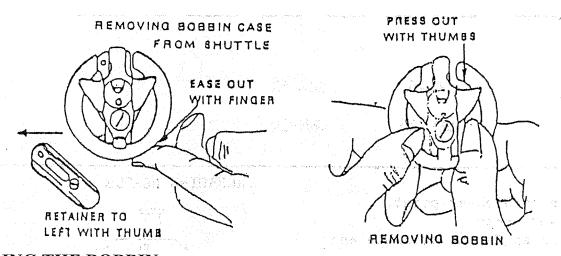
The thread should go from left to right as in the illustration below.



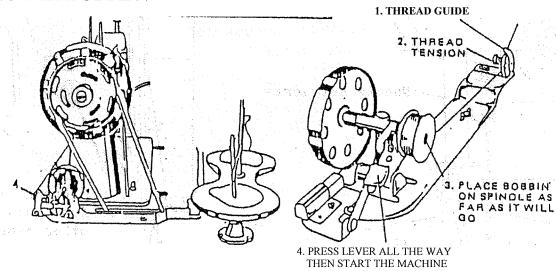
SKM type (double needle)

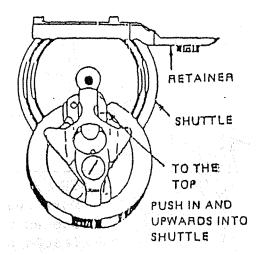


REMOVING THE BOBBIN

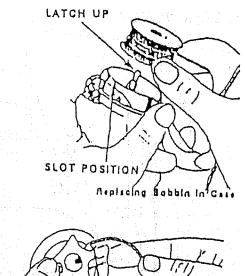


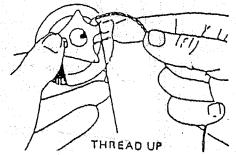
WINDING THE BOBBIN



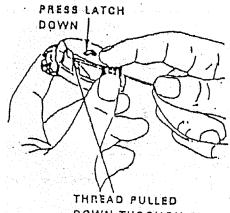


THREADING THE BOBBIN CASE

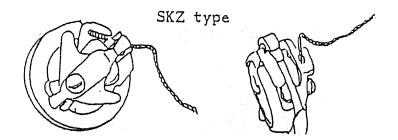




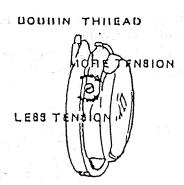
THREADING THROUGH SLOT



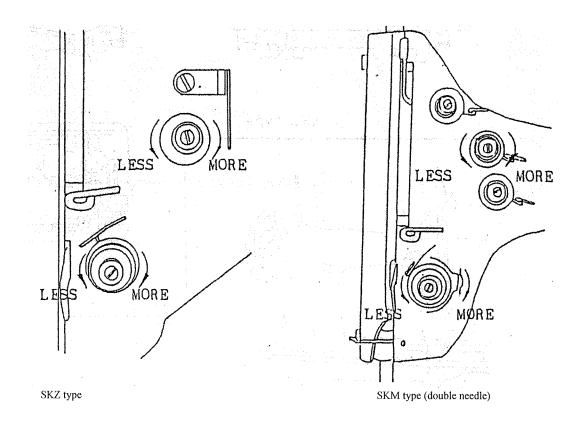
DOWN THROUGH SLOT



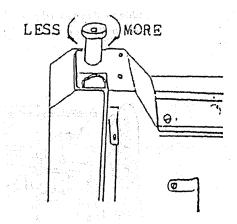
ADJUSTING THE THREAD TENSIONS



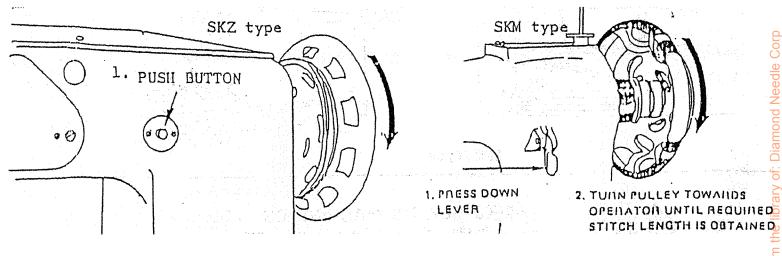
The tension should be as light as possible yet strong enough to set the stitch correctly.



ADJUSTING THE PRESSURE ON THE PRESSER FOOT



CHANGING THE STITCH LENGTH



'urn the hand wheel towards you to set the desired length while pushing the button (or lever) while turning the wheel.

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